

## PCB DESTRUCTION BY CATALYTIC HYDRODECHLORINATION (CHD) AND t-BuOK METHOD: COMBINATORIAL BIO/CHEMICAL ANALYSIS

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### Introduction

Several non-incineration PCB destruction technologies (such as base catalysed decomposition, molten salt treatment, solvated electron technology, supercritical water oxidation, steam detoxification, *in situ* vitrification, sodium, high temperature hydrogenation, plasma arc) are currently under critical evaluation<sup>1,2,3</sup>. The presently described method uses a catalytic hydrodechlorination (CHD) with 5% Pd/C (5 hrs; 180 °C under 1.1 atm H<sub>2</sub>), and an additional reaction with potassium tert-butoxide (t-BuOK) at 250 °C for the complete destruction (>99.9999%) of the remaining PCBs<sup>4,5</sup>.

Using this PCB destruction, Ohno et al. (1997)<sup>4</sup> showed that PCB- and PCDD/F-TEQ values in PCB insulating oils are decreased from 260 µg-PCB-TEQ/kg and 5.2 ng PCDD/F-TEQ/kg to less than the detection limit (<0.5 ppb Co-PCBs; <0.0002 ng PCDD/F-TEQ/kg).

Advantages of the present combination of 2 dechlorination methods is (1) almost complete dechlorination of high concentrations of PCBs (such as 10% solutions), (2) closed system, (3) no unwanted by-products such as PCDD/Fs, (4) easy recovery of solvent, catalyst and products; (5) economically treatment of also lower volumes of waste material.

The aim of the present study was to confirm the decrease of PCBs and other unwanted by-products such as PCDD/Fs by chemical analysis (sum of PCBs, Co-PCB-TEQ and PCDD/F-TEQ) and additionally by Micro-EROD<sup>6-7</sup> and DR-CALUX<sup>®</sup>-bioassays<sup>8-10</sup>. (EROD-TEQ/DR-CALUX<sup>®</sup>-TEQ). These bioassays offer the possibility for a toxicological risk assessment of the PCB destruction flow by measuring the total sum of dioxin-like activity on each treatment step.

### Materials and Methods

#### 1. PCB CHD/t-BuOK-treatment

PCB capacitor oil 2 (from 4 condensers) was treated (2 kg) according to Ohno and Hirata (1997)<sup>3</sup>.

#### 2. PCB capacitor oil sampling, clean-up and analysis

Sampling for bio/chemical analysis (0.1 g PCB capacitor oil). Clean up methods: (A): liquid/liquid exchange from paraffin oil to DMSO; (B) additional clean-up by a silicagel (1g)/silicagel-H<sub>2</sub>SO<sub>4</sub> (22%) column (4 g) and 50 ml n-hexane elution. Analysis of PCBs/PCDD/Fs in treated and untreated samples were carried out according to previous publications<sup>4,5</sup>.

#### 3. DR-CALUX<sup>®</sup>- and Micro-EROD-bioassay

### ORGANOHALOGEN COMPOUNDS

- a.) DR-CALUX<sup>®</sup>-bioassay (BioDetection Systems, BDS): The validation samples and one treated/untreated capacitor oil were analysed according to the guidelines from BDS ([www.biodetectionsystems.com](http://www.biodetectionsystems.com)) and recently published studies<sup>9,10</sup>.
- b.) DR-CALUX<sup>®</sup>-bioassay (Kaneka Corporation, KC): The samples at KC were also analysed according to a.), but the luciferase activity was measured using LucLite<sup>™</sup> (Packard) and the TopCount NXT<sup>®</sup> Microplate Scintillation & Luminescence Counter (Packard)<sup>8</sup>.
- c.) The Micro-EROD bioassay was performed as already published<sup>6-8</sup>.

## Results and Discussion

As **cross-validation** study for the DR-CALUX<sup>®</sup> technology, PCB-126, one untreated and one treated capacitor oil (a/b/c; in ng TEQ/g) were analysed at BDS and KC. These samples were additionally analysed by chemical analysis and Micro-EROD bioassay :

- 1.) **PCB-126:** DR-CALUX<sup>®</sup>-relative potency (REP): a.) BDS: REP= 0.073; n=3; CV=22%; b.) KC: REP= 0.073, n=6, CV=19%]. Compared to Micro-EROD-REP: 0.050 ; n=6, CV=36%.
- 2.) **PCB standard mixtures** analysed by DR-CALUX<sup>®</sup>: (1) Mixture of non-(#77, 81, 126, 169), mono-(#118) and di-ortho- PCBs (#28, 52, 101, 138, 153, 180) (BDS: 140, n=2; KC: 98, n=3; CV=21%; chemical origin: 160) and (2) a mixture of coplanar PCBs (#77, 81, 126, 169) (BDS: 330, n=2; KC: 270, n=11; CV=22%; chemical origin: 240) [all data in pg TEQ/ml].
- 3.) **Untreated capacitor oil 1 and treated capacitor oil 2 (Pd/C and t-BuOK)** a.) DR-CALUX<sup>®</sup>-TEQ {at BDS: untreated oil 1: 2500; n=2/ treated oil 2: 0.30; n=2}; DR-CALUX<sup>®</sup>-TEQ {at KC: untreated oil 1: 2330; SD 360; n=10; CV=16%/ treated oil 2: 0.36; n=6; SD 0.05; CV: 15%} b.) Micro-EROD bioassay {analysed at KC untreated oil 1/treated oil 2: 1510/0.08} and c.) TEQ {chemical analysis: untreated oil 1/treated oil 2: 1150/0.114}[all data in ng-TEQ/g oil].

The resulted DR-CALUX<sup>®</sup> TEQ values for both laboratories have a good agreement and were comparable to chemical analysis in a certain ratio.

After the cross-validation study with BDS, one more untreated and 2 more treated PCB oils were analysed at KC (see Table 1):

- The TEQ/EROD-TEQ (72 h kinetic)/DR-CALUX<sup>®</sup>-TEQ (24 h kinetic) values of the untreated PCB capacitor oil 1 are 1150/1540/2330 ng TEQ/g .
- PCB capacitor oil 2 could be efficiently reduced from 2500 (TEQ)/4100 (EROD-TEQ)/5140 (DR-CALUX<sup>®</sup>-TEQ) ng/g to finally <0.11/0.08/0.4 [all data in ng TEQ/g].
- This resulted in a treatment efficiency for PCB capacitor oil 2 around 99.99% in TEQs; DR-CALUX<sup>®</sup>-TEQs and in EROD-TEQs. Sum of PCBs were reduced from 960000 to 0.13 mg/kg) with a resulting treatment efficiency of > 99.99999%.
- The Ratio between bioassay-derived TEQ and TEQ values for untreated PCB capacitor oil (Micro-EROD: 1.3/1.8 and DR-CALUX<sup>®</sup>: 2.0/2.1) were maximal doubled.
- Dose-response curves of the DR-CALUX<sup>®</sup> activity are shown in Graph 1 (24 h kinetic; curves were fitted using a one-ligand curve-fit; three independent measurements; EROD dose-response curves were similar).

Recently, the authors have reviewed several studies reporting about the dioxin-like toxicity of coplanar PCB-congeners and technical PCB-mixtures by bioassays and chemical analysis (Behnisch et al. 2001). Similar ratios of TEQ values between bioassay (EROD) and chemical analysis for Arochlor 1254 (1.4) and Clophen A 50 (0.89) have been reported (Schmitz et al. 1996). PCB-126 contributed most to the EROD activity (64/40%) and TEQ (95/90%). Nevertheless, several studies showed that di-ortho-PCBs have antagonistic effects resulting in alterations in slope of the dose-response curves<sup>12,13,14</sup>. The slope of dose-response curves of the here presented PCB capacitor oils are similar to already reported studies from several technical PCB-mixtures<sup>13,14</sup>.

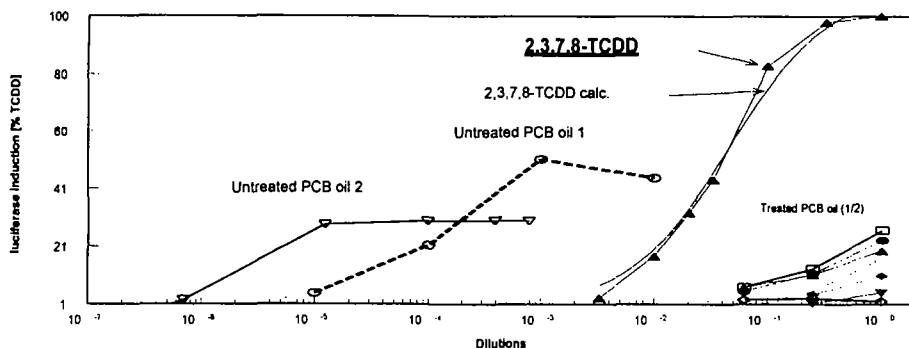
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**Graph 1:** Dose- sponse curves of DR-CALUX<sup>®</sup> activity (24 h kinetic) for untreated (n=2) and treated (n=6) PCB capacitor oils by PCB-CHD/t-BuOK-treatment



**Table 1 :** DR-CALUX<sup>®</sup>-TEQ<sup>A</sup>, EROD-TEQ<sup>B</sup> and TEQs (Co-PCBs and PCDD/Fs)- values for treated and untreated PCB capacitor oil. [Clean up methods: (A): liquid/liquid exchange from paraffin oil to DMSO; (B) additional clean-up by a silicagel (1g)/silicagel-H<sub>2</sub>SO<sub>4</sub> (22%) column (4 g) and 50 ml n-hexane elution]

	[Unit]	Oil 1	Oil 2	Pd/C treatment (run 1) of oil 2	Pd/C treatment (run 2) of oil 2	t-BuOK (5 min) of Pd/C (run 2)	t-BuOK (20 min) of Pd/C (run 2)
<b>Chemical</b>	<b>Analysis</b>						
PCB	mg/kg	900000	960000	≤ 0.5	5.2	0.13	0.16
PCB-TEQ (WHO-TEF <sub>1997</sub> )	ng-TEQ/g	1100	2400	≤ 0.004	0.004		
PCDD/F-TEQ (WHO-TEF <sub>1997</sub> )	ng-TEQ/g	52	100	≤ 0.11	0.11		
Sum-TEQ	ng-TEQ/g	1150	2500		0.114		
<b>Bioassay</b>	<b>Analysis</b>						
EROD-TEQ	ng-TEQ/g	1540	4100	(A) 0.04 (B) 0.34	(A) 0.07 (B) 0.24	(A) 0.08 (B) <0.07	(A) 0.07 (B) 0.07
DR-CALUX-TEQ (24h)	ng-TEQ/g	2330	5140	(A) 0.78 (B) 0.36	(A) 0.35 (B) 0.45	(A) 0.36 (B) 0.06	(A) 0.41 (B) 0.18
DR-CALUX-TEQ (48h)	ng-TEQ/g	1440	4180	(A) 0.44 (B) 0.14	(A) 0.14 (B) 0.33	(A) 0.082 (B) 0.02	(A) 0.17 (B) 0.12