

## SYNTHESIS OF POLYFLUORINATED DIBENZO-p-DIOXINS

Haffer, U., Rotard, W., Mallahn, W.A, Schulze, G.<sup>B</sup>

<sup>A</sup> Institut für Wasser-, Boden- und Lufthygiene des Bundesgesundheitsamtes, Corrensplatz 1, W-1000 Berlin 33

<sup>B</sup> Institut für Anorganische und Analytische Chemie, Technische Universität Berlin, Straße des 17. Juni 135, W-1000 Berlin 12

### 1. Abstract

Fluorinated dibenzo-p-dioxins have been selectively synthesized from fluorophenols and isolated by column- and thin layer chromatography.

### 2. Introduction

During certain thermal processes in which organic and fluorine compounds coincide (e.g. industrial production of aluminium) we assume that fluorinated dibenzo-p-dioxins (PFDD) and -furans (PFDF) may be generated. Mass spectrometric analysis of the products obtained by thermolytic reaction of hexafluorobenzene in the influence of air suggests the formation of O<sub>8</sub>FDD/F. To enable more detailed investigations, if and to which extent PFDD/F's are released in thermal processes, reference-PFDD/F-compounds are a necessity. The synthesis of 2,3-D<sub>2</sub>FDD (from 1,2,4,5-tetrafluorobenzene and catechol)<sup>1</sup>, 2,7-D<sub>2</sub>FDD (from potassium-1-bromo-4-fluorophenolate in methanol)<sup>2</sup> and O<sub>8</sub>FDD (from pentafluorophenolate with copper powder at 300°C)<sup>3</sup> have been previously described.

### 3. Experimental and results

Like synthesizing PCDD's from chlorophenols<sup>4</sup>, reaction of fluorophenols yield PFDD's.

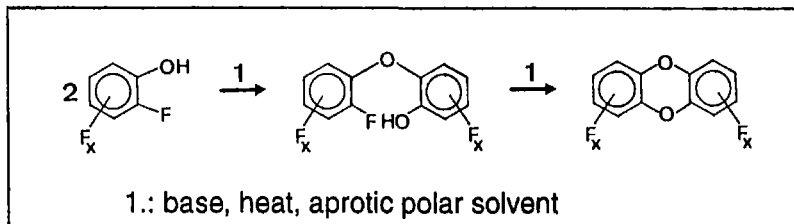


Figure 1: synthesis of PFDD's from F<sub>x</sub>-phenols

# ANA

This reaction of fluorophenols involves an intermolecular nucleophilic aromatic substitution, followed by an intramolecular one, to give the corresponding PFDD's. The reactions were carried out in a polar, aprotic solvent in the presence of a base at higher temperatures. Reaction time may vary up to 8 days (see Tab.1).

Table 1: reaction times, melting points and starting compounds of some PFDD's

PFDD	FP	reaction time	mp[°C]
1,6-D <sub>2</sub> FDD	2,6-D <sub>2</sub> FP	12 h	163
2,7-D <sub>2</sub> FDD	2,5-D <sub>2</sub> FP	3 d	174-176
2,7-D <sub>2</sub> FDD	2,4-D <sub>2</sub> FP	2 d	174-176
1,2,6,7-T <sub>4</sub> FDD	2,3,4-T <sub>3</sub> FP	6 d	167
1,3,6,9-T <sub>4</sub> FDD	2,3,5-T <sub>3</sub> FP	8 d	-
2,3,7,8-T <sub>4</sub> FDD	2,4,5-T <sub>3</sub> FP	2 d	183
1,2,4,6,7,9-H <sub>6</sub> FDD	2,3,5,6-T <sub>4</sub> FP	6 d	133-134
O <sub>8</sub> FDD	P <sub>5</sub> FP	4 d	161

FP: fluorophenol; mp:melting point

The resulting PFDD's were isolated from the reaction mixture by column- and, when necessary, thin layer chromatography with silicagel and n-hexane as eluent. This simple synthesis has the advantage, that all starting compounds are commercially available (except 2,3,4,5- and 2,3,4,6-tetrafluorophenol). The structures of the obtained PFDD's were confirmed by IR, MS, <sup>1</sup>H-NMR and <sup>19</sup>F-NMR. Figures 2 - 5 show the IR-, MS- and NMR-spectra in the case of the symmetric 2,3,7,8-T<sub>4</sub>FDD, figures 6 + 7 show the NMR-spectra of the non-symmetric 2,7-D<sub>2</sub>FDD.

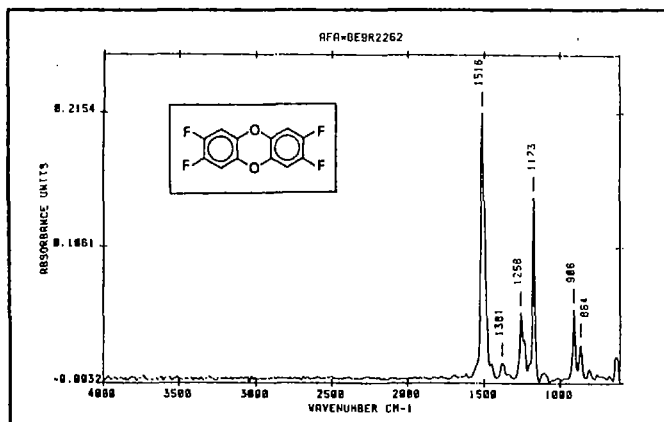


Figure 2: IR-spectrum of 2,3,7,8-T<sub>4</sub>FDD (EFS 48, Bruker)

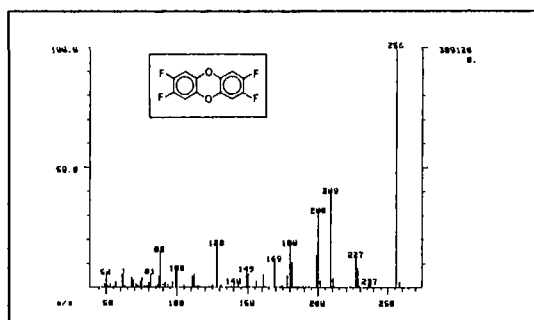


Figure 3: EI-mass-spectrum of 2,3,7,8-T<sub>4</sub>FDD (INCOS 50, Finnigan MAT)

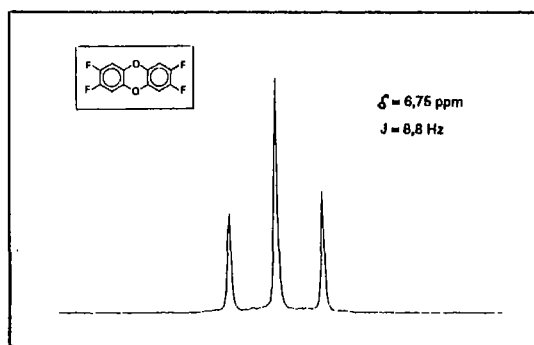


Figure 4: <sup>1</sup>H-NMR-spectrum of 2,3,7,8-T<sub>4</sub>FDD (AM 270, Bruker)

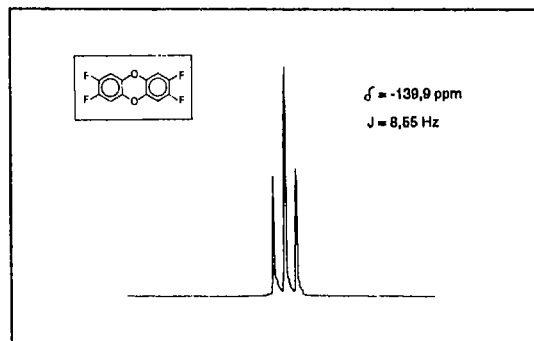


Figure 5: <sup>19</sup>F-NMR-spectrum of 2,3,7,8-T<sub>4</sub>FDD (FX 90 Q, Joel)

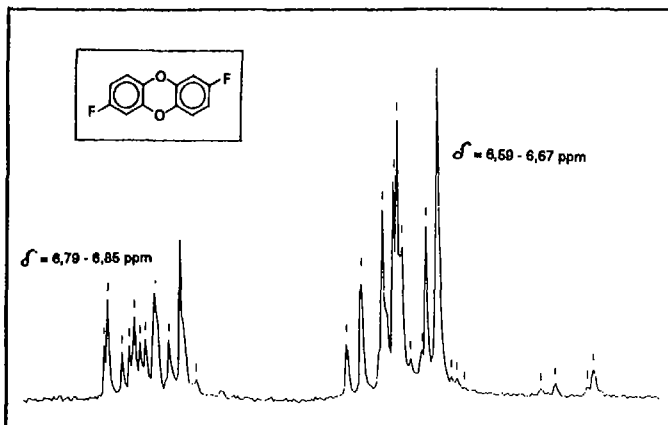


Figure 6:  $^1\text{H}$ -NMR-spectrum of 2,7- $\text{D}_2$ FDD (AM 270, Bruker)

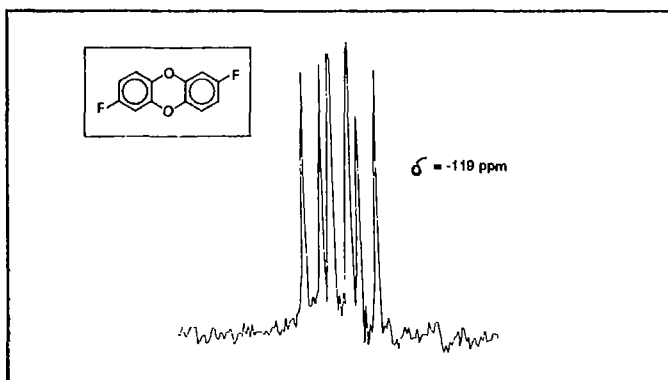


Figure 7:  $^{19}\text{F}$ -NMR-spectrum of 2,7- $\text{D}_2$ FDD (FX 90 Q, Joel)

#### 4. References

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